

# Work Order ID 109196

November-14-13 7:12:56 AM

**\*109196\***

Page 1

Item ID: D169-841-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: AW169 Upper Cutter Deflector

Start Date: 11/14/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

IIN-D169-841

B

*\*shable only.*

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D169-841-013 CHG001

*MLS*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

DAS  
26  
9-89

*[Stamp]*

*13-11-14*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
16  
9-89

*13/11/15*

*[Stamp]*

# Work Order ID 109196

\*109196\*

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November-14-13 7:12:56 AM

Item ID: D169-841-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: AW169 Upper Cutter Deflector

Start Date: 11/14/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D169-841-013

PPP 109194

DAS  
6  
9-89

13/11/15

140

QC21- Final Inspection - Work Order Release 0.00

\*140\*

QC

Memo

0.00

Quality Control

13/11/18

13-11-18

# Picklist Print

November-14-13 7:12:55 AM

Page 1

Work Order ID: 109196

Parent Item: D169-841-013

Parent Item Name: AW169 Upper Cutter Deflector

Start Date: 11/14/13

Required Date: 11/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD  
REV.B DD VERF:JLM IPP REV:B 13.10.18 IIN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4821-1 Windshield Deflector		Manufactured	No				Each	2.0000	1				DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139F		2							
				106970		2							
D4822-1 Upper Deflector, LH		Manufactured	No				Each	2.0000	1				DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139F		2							
				106972		2							
D4822-2 Upper Right Deflector		Manufactured	No				Each	2.0000	1				DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139F		2							
				106971		2							
D4840-041 Upper Cutter Assembly		Manufactured	No				Each	0.0000	1				DAS 26 9-89
D4857-1 Outer Deflector, LH		Manufactured	No				Each	0.0000	2				DAS 26 9-89
D4944-1 Gasket		Manufactured	No				Each	0.0000	2				DAS 26 9-89
MS27039-1-12 Screw		Purchased	No				Each	200.0000	10				DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST305		200							
				125654		200							

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

B106969

B108569

B109043

13-11-14

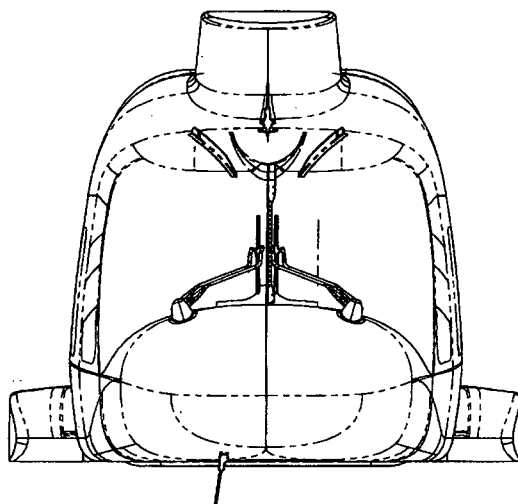
DAS  
26  
9-89

DAS  
26  
9-89

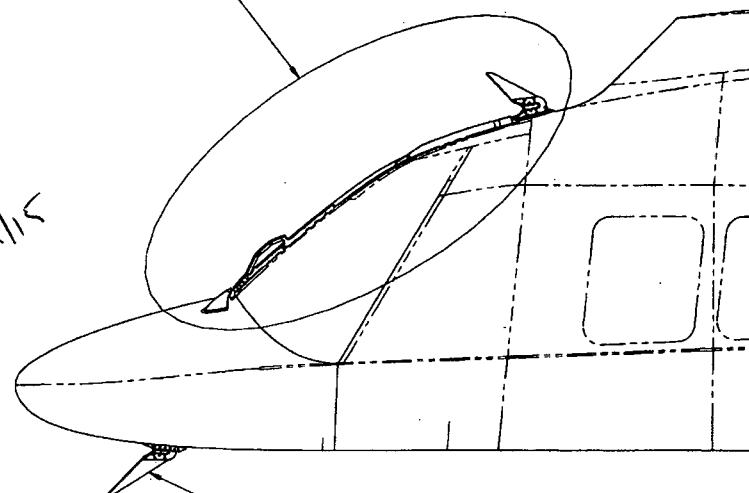
DAS  
26  
9-89

DAS  
26  
9-89

DAS  
26  
9-89



D169-841-013 UPPER CUTTER/DEFLECTOR KIT  
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT  
(A/W KIT 6F9540V00231)

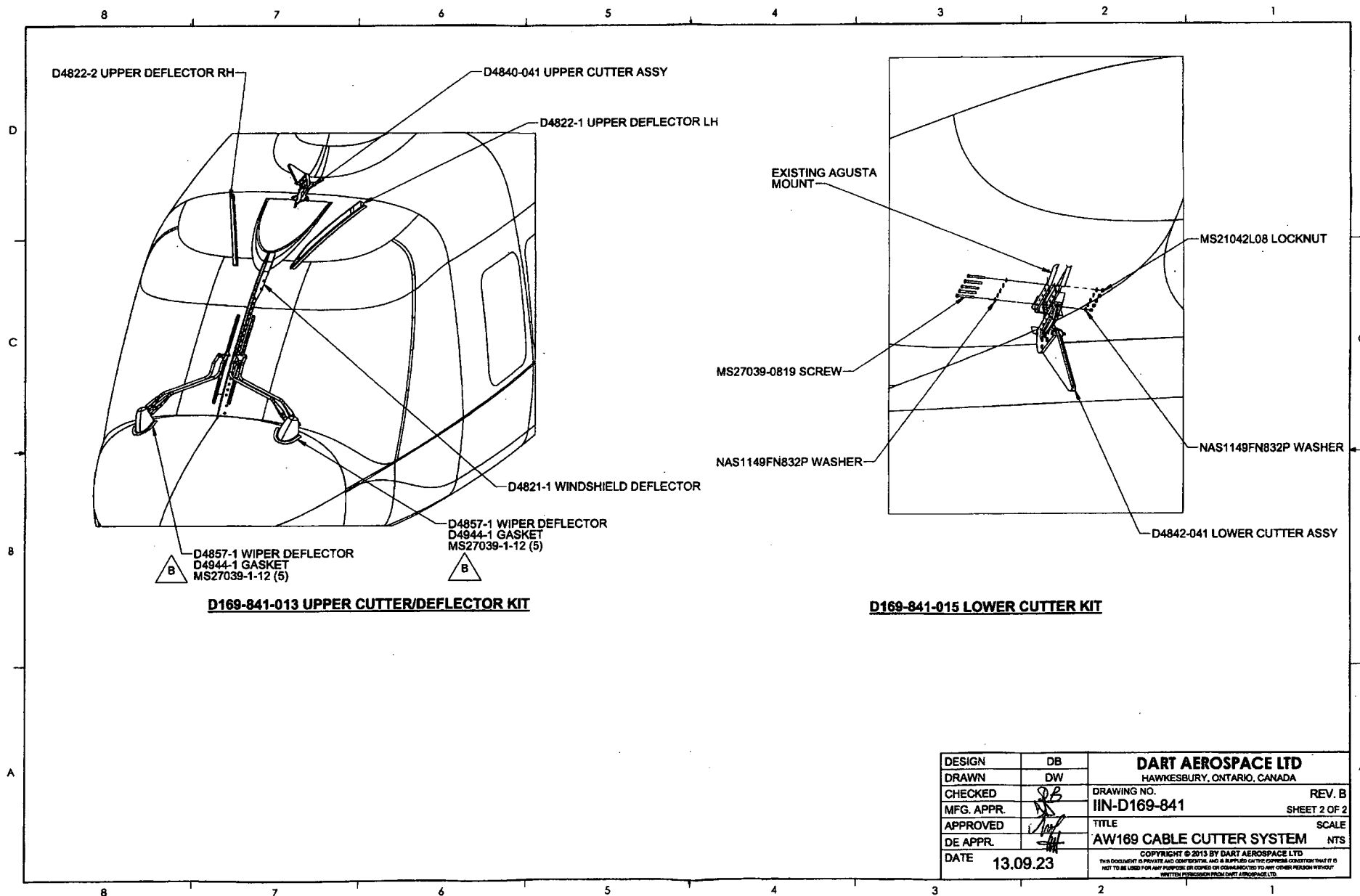


**D169-841-011 AW169 CABLE CUTTER SYSTEM**

*Ref  
only.  
5/3/4/15*

-011	-013	-015	DART P/N	AUGUSTA WESTLAND P/N
X			D169-841-011 CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013 UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015 LOWER CUTTER KIT	6F9540V00231
	1		D4821-1 WINDSHIELD DEFLECTOR	TBD
	1		D4822-1 UPPER DEFLECTOR LH	TBD
	1		D4822-2 UPPER DEFLECTOR RH	TBD
	1		D4840-041 UPPER CUTTER ASSY	TBD
	2		D4857-1 WIPER DEFLECTOR	TBD
	2		D4944-1 GASKET	TBD
	10		MS27039-1-12 SCREW	N/A
	TBD		TBD-FASTENERS	N/A
		1	D4842-041 LOWER CUTTER ASSY	TBD
		5	MS21042L08 LOCKNUT	N/A
		5	MS27039-0819 SCREW	N/A
		10	NAS1149FN832P WASHER	N/A

B	ADD D4944-1 GASKET (ZN A8-1) (ZN B8-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	<i>DB</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>DB</i>	IN-D169-841	SHEET 1 OF 2
APPROVED	<i>DB</i>	TITLE	SCALE
DE APPR.	<i>DB</i>	AW169 CABLE CUTTER SYSTEM	NTS
DATE	13.09.23	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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DRAWN	DW		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>IIN-D169-841</b>	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AW169 CABLE CUTTER SYSTEM</b>	NTS
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# Work Order 109194

November-14-13 7:11:51 AM

\*109194\*

Page 1

Item ID: 6F9540V00131  
 Revision ID:  
 Item Name: AW169 Upper Cutter Deflector Assembly

Accept

\*N900040100\*

Setup Start \*NS1\*  
 Stop \*NS2\*

Start Date: 11/14/13 Start Qty: 1.00 \*1\*  
 Required Date: 11/18/13 Req'd Qty: 1.00 \*1\*

Cust Item ID:  
 Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:  
 QC: Date: SPC (Y/N): Date:

Run Start \*NR1\*  
 Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D169-841	A	0.00							
100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP 6F9540V00131								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

11/13-11-15